

CELL :- A247 CELL NAME:- BKT MACHINE / STAGE :- Drilling M/c OPERATION : Drilling

KAIZEN THEME -To avoid A247
Bracket Dia. 8.1 hole shift

IDEA :- Locating pin to be fitted by bolt with fixture.

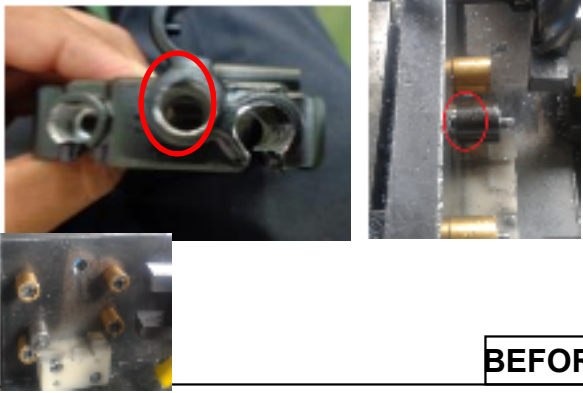
WIDELY/DEEPLY:-

COUNTERMEASURE:- Locating pin to be fitted by bolt with fixture.

BENCHMARK	17 No.
TARGET	0 No.
KAIZEN START	19.01.2015
KAIZEN FINISH	

PROBLEM / PRESENT STATUS -A247
Bracket Dia. 8.1 hole shift

TEAM MEMBERS :-
Ganesh Padwalkar ,vijay walunj,
Nana Ugle.
BENEFITS :-



BEFORE

AFTER

1. Prevent Re-occurrence of Customer Complaint.
2. Reduce COPQ.

WHY - WHY ANALYSIS :-
Why 1 – A247 Bracket Dia. 8.1 hole shift.
Why 2 – Locating pin not available on fixture .
Why 3 – fallen from fixture .
Why 4 –No provision to fitted in fixture .

RESULT :-

Currently Pin fitted with lock tight & 100 % checking started .

KAIZEN SUSTENANCE

WHAT TO DO- Check Point added in Sustenance check sheet
HOW TO DO: By Audit
FREQUENCY : Alternate date

ROOT CAUSE— No provision to fitted in fixture .

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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REGISTRATION NO. & DATE:- 19.01.2015

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTERED BY :- Ganesh Padwalkar

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
---	9.7 Drilling	5.02.15	Nana Ugle	-----

MANAGER'S SIGN :- Sunil kinkar